





SIDE VIEW

300 mm (I2")

15 mm × 22 mm 50 mm

15 mm (1/2") resistance spot weld at each

corrugation crest

(1/2" × 7/8") Slots

4 à

> END VIEW 51 X 51 X 4.8

.8 mm

_20 mm (¾4")

 $(\angle 2 \times 2 \times \frac{3}{6})$ ANGLE See tables on Standard Plans D97E, D97F and D97G for width, W=305 mm (I2") shown SIDE VIEW

END VIEW

DIE-FORMED ANGLE

See tables on Standard Plans D97E and D97G for width, W=305 mm (I2") shown. Alternate only for standard joints on pipes through 1800 mm (72") diameter and downdrains through 600 mm (24") diameter.

ANGLE CONNECTORS

- I. All ferrous metal coupling band connection hardware shall be galvanized or electroplated in accordance with the Standard Specifications.
- 2. Dimensions and thicknesses shown are minimum.
- 3. Spot welds shall develop minimum required strength of strap.
- 4. Fillet welds of equivalent strength may be substituted for spot welds or rivets.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

CORRUGATED METAL PIPE **COUPLING DETAILS NO. 1** ANNULAR COUPLING BAND BAR AND STRAP AND ANGLE CONNECTIONS

These "Standard Plans for Construction of Local Streets and Roads" contain units in two systems of measurement: International System of Units (SI or "metric") and United States
Standard Measures shown in the parentheses (). The measurements expressed in the two systems are not necessarily equal or interchangeable. See the "Foreword" at the beginning of this publication.

NO SCALE

D97A